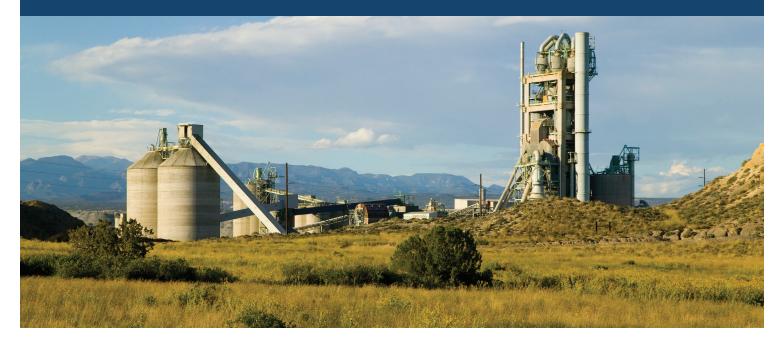
PORTLAND CEMENT PLANT

FACT SHEET









The Portland cement plant is a dry process cement plant since 1996 in Colorado. The plant supplies markets in Colorado, New Mexico, Kansas, Wyoming, Idaho, Texas, Utah and Nebraska.

- 125 employees
- Produces Type I/II MA and LA cement, Type III, Type GU, Type IPF and Masonry Type N, with an annual capacity of 1.8 million metric tons
- Community-focused approach, supporting more than 40 local organizations and events, including Fremont County Scrap Tire Collection Day, the Florence Community Center and the Coaldale Community Cemetery

Committed to sustainability, the Portland cement plant is US Environmental Protection Agency (EPA) Certified. The facility co-processes waste by recovering energy and materials from waste such as scrap tires and used oil to replace some of the fossil fuels and mineral resources used in cement processing. The plant has undertaken environmental sustainability initiatives that have:

- Implemented environmental technology such as flue gas desulfurization scrubber that eliminates more than 90 percent of sulfur dioxide emissions
- Reduced NOx emissions and modern bag-houses of nitrogen oxide calciner for effective dust collection
- Achieved significant CO₂ reductions
- Enabled the capacity to co-process all of the scrap tires generated by the state

As part of Holcim US, we play an essential role in accelerating our world's transition to a net zero and inclusive future. Together, we all stand for the following:

- Making cities greener
- Empowering society with smarter infrastructure
- Becoming a net zero company
- Improving living standards for all
- Building more with less

